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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/786,685	02/25/2004	Sundar Mohan Rao	RD8470 US NA	RD8470 US NA 3025	
43683 7.	590 11/30/2006		EXAMI	EXAMINER	
PHILLIP W. DEL NERO			NGUYEN	NGUYEN, TRI V	
PO BOX 787 NORMAN, OK 73070-0787			Annua	D	
			ART UNIT	PAPER NUMBER	
			1751		
			DATE MAILED: 11/30/2006		

Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)	W
	10/786,685	RAO, SUNDAR M	OHAN
Office Action Summary	Examiner	Art Unit	
	Tri V. Nguyen	1751	
The MAILING DATE of this communication app Period for Reply	pears on the cover sheet with the	correspondence add	dress
A SHORTENED STATUTORY PERIOD FOR REPL' WHICHEVER IS LONGER, FROM THE MAILING D Extensions of time may be available under the provisions of 37 CFR 1.1 after SIX (6) MONTHS from the mailing date of this communication.  If NO period for reply is specified above, the maximum statutory period of Failure to reply within the set or extended period for reply will, by statute Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATIO 36(a). In no event, however, may a reply be to will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDON	N. imely filed in the mailing date of this co ED (35 U.S.C. § 133).	
Status			
<ul> <li>1)  Responsive to communication(s) filed on <u>08 S</u></li> <li>2a)  This action is <b>FINAL</b>. 2b)  This</li> <li>3)  Since this application is in condition for alloward</li> </ul>	action is non-final.	rosecution as to the	merits is
closed in accordance with the practice under E	Ex parte Quayle, 1935 C.D. 11, 4	153 O.G. 213.	٠.
Disposition of Claims			
4) Claim(s) 1.4-10 and 12-14 is/are pending in the 4a) Of the above claim(s) is/are withdrays 5) Claim(s) is/are allowed.  6) Claim(s) 1.4-10 and 12-14 is/are rejected.  7) Claim(s) is/are objected to.  8) Claim(s) are subject to restriction and/or comparison is objected to by the Examine.	wn from consideration. or election requirement.		
9) The specification is objected to by the Examine		Evaminar	
10) The drawing(s) filed on is/are: a) acc Applicant may not request that any objection to the			-
Replacement drawing sheet(s) including the correct	tion is required if the drawing(s) is o	bjected to. See 37 CF	
11) ☐ The oath or declaration is objected to by the Ex	xaminer. Note the attached Offic	e Action of form P1	0-152.
Priority under 35 U.S.C. § 119	•	÷	
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of:  1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority application from the International Burea * See the attached detailed Office action for a list	ts have been received. ts have been received in Applica rity documents have been receiv u (PCT Rule 17.2(a)).	ition No ved in this National	Stage
Attachment(s)			
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summar Paper No(s)/Mail I  5) Notice of Informal 6) Other:	Date	

#### **DETAILED ACTION**

## Request for Continued Examination

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on September 8, 2006 has been entered.

## Response to Amendment

2. In the amendment filed on September 8, 2006, Claim 1 has been amended. Claim 3 has been cancelled. The currently pending claims considered below are Claims 1, 4-10 and 12-14.

## Claim Rejections - 35 USC § 103

- 3. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 4. Claims 1, 4-10, 12-14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Locke et al., US 5,756,020 in view of Reinehr et al., US 4,087,494 and Hixon et al., 'US 5,445,653.

Locke et al. disclose a process of producing solution dyed extruded fibers wherein several colorants are mixed to form a large variety of colored polymer products. In the example in column 4, nylon 66 is colored "Weathered Tan" by mixing black, white, yellow and red pigments into the nylon 66 prior to spinning. These are the colors of the pigments added to the

Application/Control Number: 10/786,685

Art Unit: 1751

claimed process in applicant's claims. Regarding claim 7, Locke et al. discloses that copolymers of nylon containing 1-4% of the sodium salt of 5- sulfoisophthalic acid (cationically dyeable) nylon are particularly useful. Col 3 lines 15- 17. Locke does not teach overdyeing, nor the particularly claimed amount of color pigment added or the particular pigments as claimed.

Reinehr et al. disclose a process of incorporating carbon black pigment into a polymer before spinning and extruding, and then overdyeing. They state that this method makes it possible to save considerable amounts of dyestuff. See abstract.

Hixon et al. states at col 1 lines 37 et seq. that incorporating pigments into nylon at the time the filaments are produced provides solution-dyed nylon in which the coloring will not wash out or bleed during further dyeing treatments, and that said nylon may be overdyed. He states that the problem with this process is that solution dyed nylon comes in only a few solid colors, which limits the creation of designs.

It would have been obvious to the man having skill in the art at the time the invention was made to overdye the pigmented nylon 66 produced by the process of Locke et al. and thereby produce the claimed product because both Hixon and Reinehr teach advantages of pigmenting thermoplastic fibers before spinning and then overdyeing. Reinehr teaches in the abstract the first advantage in the abstract where it is stated that overdyeing carbon black pigmented fibers save a considerable amount of dyestuff. The examiner notes that the trichromatic system of dyeing is a system of mixing blue, red and yellow to formulate a wide variety of neutral shades including black. Accordingly the addition of the trichromatic mixture of pigments as claimed is akin to adding a black pigment to the solution of nylon. Regarding another advantage of the process of overdyeing pigmented polymers, Hixon teaches that optimum styling effects may be achieved by overdyeing solution dyed nylon, and discloses the

Art.Unit: 1751

need for a larger variety of colors of solution dyed nylon, which is the problem solved by Locke et al.

The "consisting essentially of" language of the present claim does not necessarily exclude the components of the Reinehr reference because "consisting essentially of" renders the composition open to the inclusion of unspecified ingredients which do not materially affect the basic and novel characteristics of the composition, see Ex parte Davis et al. (Bd of Appeals), 80 USPQ 448. Applicants have not submitted factual evidence showing that the components of the Reinehr reference materially affects the instant invention.

Locke et al., Reinehr et al. and Hixon et al. do not explicitly disclose the pigmented fiber with the L\* value off-white color. However, Locke et al., Reinehr et al. and Hixon et al. teach the same ingredients with a similar trichromatic dye color system and same fiber thus a chemical engineer in the solution dyeing art would arrive to the same pigmented fiber with an off-white color and L\* value absent of unexpected results.

Regarding the claimed amount of pigment added to the polymer, Locke et al. does not explicitly disclose the amount of about 10 to about 600 ppm by weight of the fiber; however, a chemical engineer in the solution dyeing art has the experience and knowledge necessary to adjust the amount of pigment to achieve his desired shading effects. The amount of pigment used is disclosed at the last paragraph of col 1 where patentee states that 0.1 weight percent (1000 ppm) to 70 weight percent is the amount of pigment in each concentrate. Since this amount is further diluted when mixed with the thermoplastic polymer, applicant's upper limitation is included in the amount used in the process of Locke. Furthermore, a prima facie case of obviousness exists where the claimed ranges and prior art ranges do not overlap but are close enough that one skilled in the art would have expected them to have the same properties, see

Application/Control Number: 10/786,685

Art Unit: 1751

Titanium MetalsCorp. of America v. Banner, 778F.2d 775, 227 USPQ 773 (Fed. Cir. 1985). See MPEP 2144.05I.

Regarding claim 8, a dye chemist knows that a polymer must be dyed with a compatible dye, for example, if the polymer is cationic dyeable nylon, a cationic dye will be used.

Regarding the particular pigments claimed in claims 9-1 1, Locke does not disclose which pigments may be used. Accordingly, the process is deemed open to any and all pigments absent evidence to the contrary.

Regarding claim 12, Locke does not name the white pigment in his example; however, titanium dioxide is the most widely used white pigment.

Regarding the limitations of claims 13 and 14, Hixon et al. discloses that said solution dyed overdyed nylon is appropriate for yarns used in carpets and upholstery fabric. See col 1 line 12 and 13.

#### Response to Arguments

5. Applicant's arguments filed on September 8, 2006 have been fully considered but they are not persuasive. The amended claim limitations of the claim 1 have been addressed in the rejection above.

The applicant argues that the Reinehr et al. reference teaches away since it can only be used to make fibers with dark colors (page 8). The Examiner respectfully disagrees as Reinehr et al. disclose controlling the conditions results in obtaining "a wide range of colours ranging from light shades of all kinds to dark shades" (col 1, lines 49-50).

The applicant further argues that the Hixon et al. reference teaches away due to a limit to the designs available (page 8) and that the combination of Reinehr et al. and Hixon et al.

Application/Control Number: 10/786,685

Art Unit: 1751

would lead to a large supply and inventory management (page 9). The Examiner remarks that these arguments are not directed to any limitation of the instant claims.

The applicant argues that "off-white" is different from "grey-white" (page 9). The Examiner respectfully disagrees as the broadest interpretation of "off-white" is tending towards white and grey-white thus tends towards white. Furthermore, the examiner remarks that the new limitation has been addressed in the rejection above.

### Conclusion

6. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tri V. Nguyen whose telephone number is (571) 272-6965. The examiner can normally be reached on M-F 8:00 AM to 5:30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Douglas McGinty can be reached on (571) 272-1029. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

MM.

nvt

LORNA M. DOUYON
PRIMARY EXAMINER

Page 6